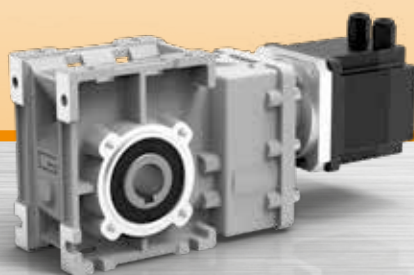
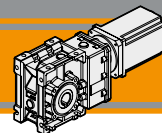


Motoriduttori brushless CC ad assi ortogonali
Brushless DC helical bevel gearmotors

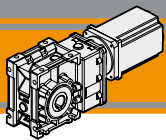




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Simbologia	<i>Symbols</i>	CB3
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CMB402 con motore brushless BL070.480	<i>CMB402 with BL070.480 brushless motor</i>	CB5
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Questa sezione annulla e sostituisce ogni precedente edizione o revisione. Qualora questa sezione non Vi sia giunta in distribuzione controllata, l'aggiornamento dei dati ivi contenuto non è assicurato. **In tal caso la versione più aggiornata è disponibile sul nostro sito internet www.transtecno.com**

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Caratteristiche tecniche

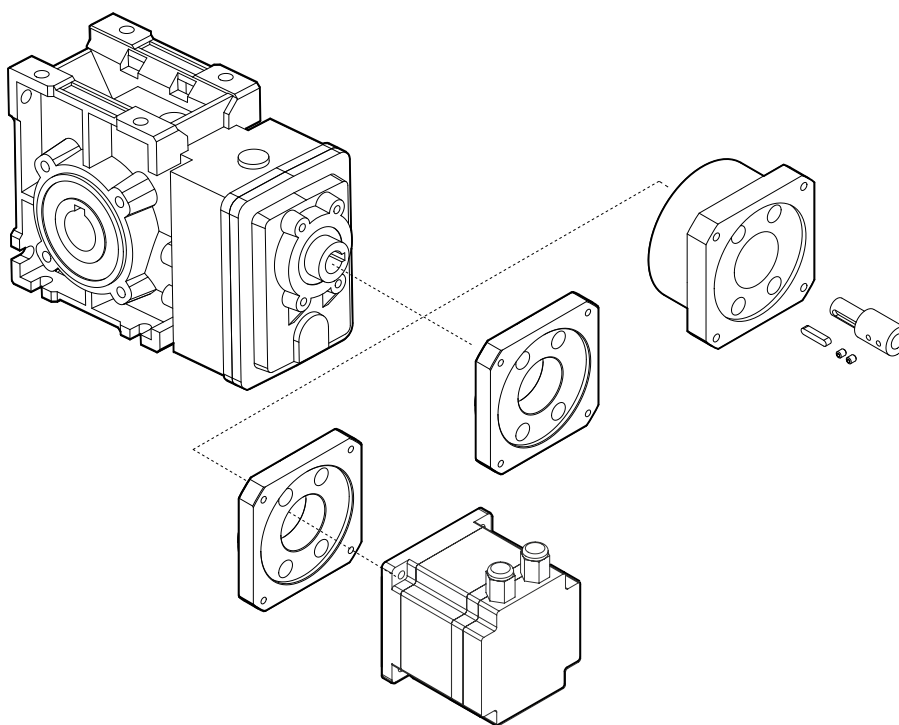
Technical features

Le caratteristiche principali dei motoriduttori brushless CC ad assi ortogonali della serie BLCMB sono:

The main features of BLCMB brushless DC helical bevel gearmotors range are:

- Alimentazione in bassa tensione 24/36/48 Vcc
- Motore Brushless CC con grado di protezione IP55
- Coppie motori disponibili da 0.43 Nm a 1.4 Nm
- Lubrificazione permanente con olio sintetico
- Carcassa in pressofusione di alluminio
- Ingranaggi cilindrici a denti elicoidali, induriti e rettificati
- Disponibili anche nella versione con solo riduttore, sia con flangia di entrata standard che con flangia e manicotto dedicati

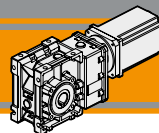
- Low voltage power supply 24/36/48 Vdc
- Brushless DC motor in IP55 protection Standard
- Motor torque ratings available from 0.43 Nm up to 1.4 Nm
- Permanent synthetic oil long life lubrication
- Die-cast aluminium housing
- Ground-hardened helical gears.
- Gearbox only version also available, with either standard input flange or customized flange and coupling



Designazione

Classification

RIDUTTORE / GEARBOX					MOTORE / MOTOR	
CMB	402	U	9.2	020	BL070.480	48V
Tipo Type	Grandezza Size	Versione riduttore Gearbox version	Rapporto Ratio	Albero di uscita Output shaft	Tipo Type	Tensione Voltage
CMB	402	U FD FS FLD FLS FBD FBS	Vedere tabelle See tables		BLS043.240 BL070.480 BL140.480	24V - 36V 48V 48V



Simbologia

Symbols

Ns	n° stadi / No. stages	Mn ₂	[Nm]	Coppia nominale in uscita in funzione di Pn1 Nominal output torque referred to Pn1
ir	rapporto reale / real ratio	n _{1MAX}	[Rpm]	Velocità max entrata / Max input speed
M ₂	[Nm]	V	[V]	Tensione / Voltage
A ₂	[N]	n ₂	[Rpm]	Velocità in uscita / Output Speed
R ₂	[N]	IP		Grado di protezione / Enclosure protection
Pn ₁	[kW]	Kg		Peso / Weight
		sf		Fattore di servizio / Service Factor

Lubrificazione e temperatura

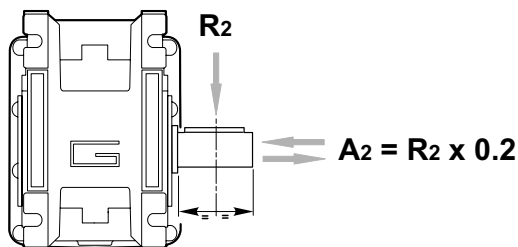
Lubrication and temperature

I motoriduttori BLCMB sono forniti completi di lubrificante sintetico (viscosità 320) e non necessitano di manutenzione.
Temperatura ambiente 0 ÷ 40 °C (in assenza di congelamento ed in assenza di condensa).
Per temperature diverse, contattare nostro UT.

Permanent synthetic oil long life lubrication (viscosity grade 320) on BLCMB gearmotors.
Ambient temperature 0 ÷ 40 °C (in the absence of freezing and condensation).
For temperature outside this range please contact our technical dept.

Carichi radiali

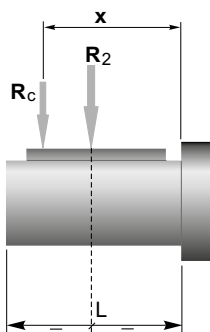
Radial loads



n ₂ [min ⁻¹]	R ₂ [N]
	CMB 402
400	905
300	996
200	1141
170	1204
140	1414
100	1582
90	1638
60	2047
40	2524
30	2778
20	3180
15	3500
10	3500

Quando il carico radiale risultante non è applicato sulla mezzeria dell'albero occorre calcolare quello effettivo con la seguente formula

When the resulting radial load is not applied on the centre line of the shaft it is necessary to calculate the effective load with the following formula:

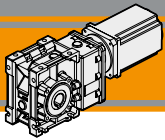


	CMB 402
a	86
b	66
R _{2MAX}	3500

$$R_c = \frac{R_2 \cdot a}{(b + x)} \leq R_{2MAX}$$

$$R \leq R_c$$

a. b = valori riportati nella tabella
a. b = values given in the table



CMB402 con motore brushless

CMB402 with brushless motor

CMB402	BL140.480					
	48V					
	ir	n _{2MIN} [rpm]			n _{2MAX} [rpm]	
M ₂ [Nm]		sf		M ₂ [Nm]	sf	n _{1MAX} [rpm]
6.2	49	8.1	5.7	486	8.1	3.8
7.5	40	9.9	4.7	400	9.9	3.2
9.2	33	12.1	3.8	326	12.1	2.6
11.8	25	15.6	3.3	254	15.6	2.3
12.5	24	16.4	3.1	240	16.4	2.1
14.8	20	19.5	2.7	202	19.5	1.8
17.6	17	23	2.2	170	23	1.5
18.6	16	24	2.6	161	24	1.8
22.3	13	29	2.2	134	29	1.5
23.9	13	31	2.0	125	31	1.4
28.9	10	38	2.0	104	38	1.3
30.8	9.7	41	1.8	97	41	1.2
33.6	8.9	44	1.7	89	44	1.1
35.6	8.4	47	1.6	84	47	1.1
42.8	7.0	56	1.3	70	56	0.9
55.3	5.4	73	1.0	54	72	0.7
59.1	5.1	78	1.0	51	72	0.7
64.3	4.7	85	0.9	47	72	0.7
72.5	4.1	95	0.8	41	72	0.7

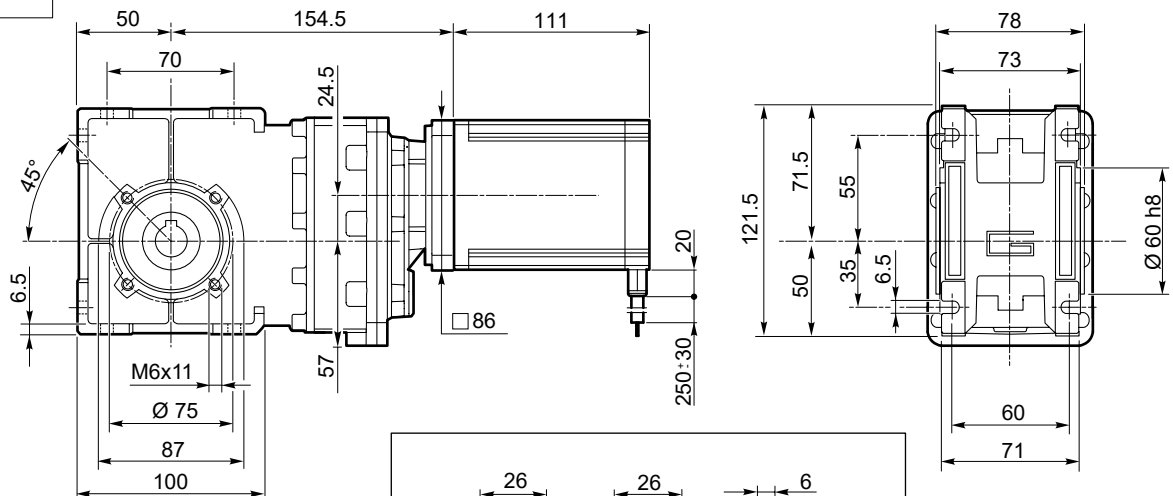
Attenzione: superamento della coppia nominale supportata dal riduttore per servizio S1.
Contattare il ns. servizio tecnico
*Attention: rated torque withstood by gear reducer for service in S1 is exceeded.
Please. contact our technical office.*

Tipo Type	Numero di poli Number of poles	Numero di fasi Number of phase	Tensione Rated voltage [V]	Numero di giri Rated speed [rpm]	Coppia nominale Rated torque [Nm]	Potenza nominale Rated power [W]
BL140.480	8	3	48	3000	1.4	440
Tipo Type	Coppia massima Peak torque [Nm]	Corrente nominale Rated current [A]	Resistenza Resistance [ohm]	Induttanza Inductance [mH]	Corrente massima Peak current [A]	Peso Weight [kg]
BL140.480	2.8	13.0	0.16	0.5	26	3.15

Azionamenti
Drives

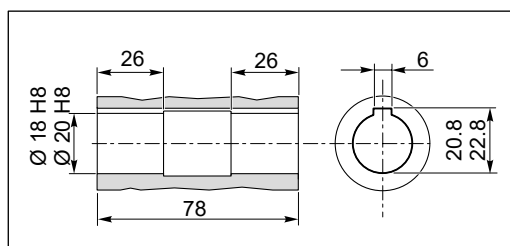
CF5

**CMB402U
+
BL140.480**



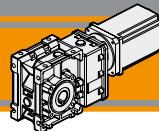
CB9
CMB402..F
CMB402..FL
CMB402..FB

CB8
CMB402..AS...



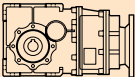
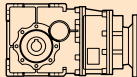
Albero lento cavo / Hollow output shaft

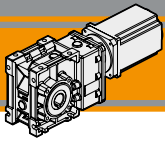
Kg
6.5



Dati tecnici

Technical data

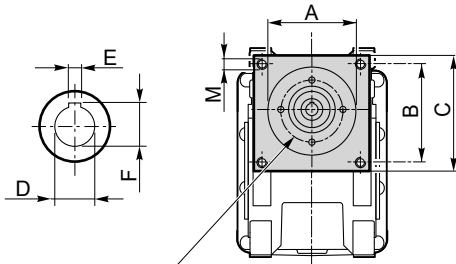
	n_2 [min ⁻¹]	Mn_2 [Nm]	Pn_1 [kW]	i		n_2 [min ⁻¹]	Mn_2 [Nm]	Pn_1 [kW]	i
CMB 402					CMB 402				
$n_1 = 1400 \text{ rpm}$	227	40	1.0	6.18	$n_1 = 3000 \text{ rpm}$	486	31.2	1.65	6.18
	187	40	0.83	7.49		400	31.2	1.36	7.49
	152	40	0.68	9.2		326	31.2	1.11	9.20
	118	45	0.59	11.83		254	35.1	0.97	11.83
	112	45	0.56	12.48		240	35.1	0.92	12.48
	94.4	45	0.47	14.83		202	35.1	0.77	14.83
	79.4	45	0.40	17.63		170	35.1	0.65	17.63
	75.3	55	0.46	18.6		161	42.9	0.75	18.60
	62.7	55	0.38	22.33		134	42.9	0.63	22.33
	58.6	55	0.36	23.91		126	42.9	0.59	23.91
	48.5	65	0.35	28.89		104	50.7	0.57	28.89
	45.4	65	0.33	30.84		97.3	50.7	0.54	30.84
	41.7	65	0.30	33.57		89.4	50.7	0.49	33.57
	39.3	65	0.28	35.63		84.2	50.7	0.47	35.63
	32.7	65	0.24	42.75		70.2	50.7	0.39	42.75
	25.3	65	0.18	55.31		54.2	50.7	0.30	55.31
	23.7	65	0.17	59.06		50.8	50.7	0.28	59.06
	21.8	65	0.16	64.29		46.7	50.7	0.26	64.29
	19.3	65	0.14	72.50		41.4	50.7	0.23	72.50



Dimensioni CMB con flange motore AS

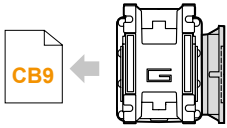
CMB dimensions with motor flanges AS

CMB402 - U - AS...

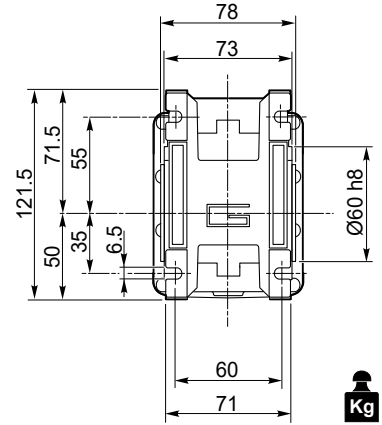
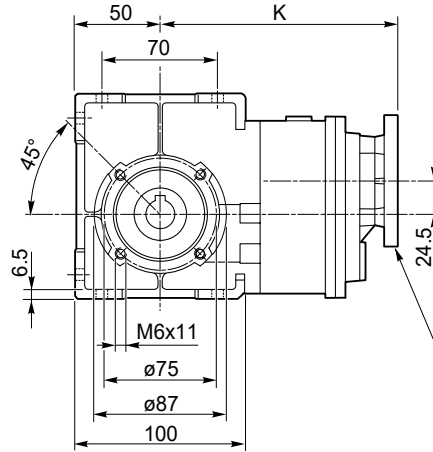


Connessione con boccia o giunto in funzione del diametro dell'albero motore.

Connection with sleeve or coupling depending on motorshaft's diameter.



CMB402..F
CMB402..FL
CMB402..FB

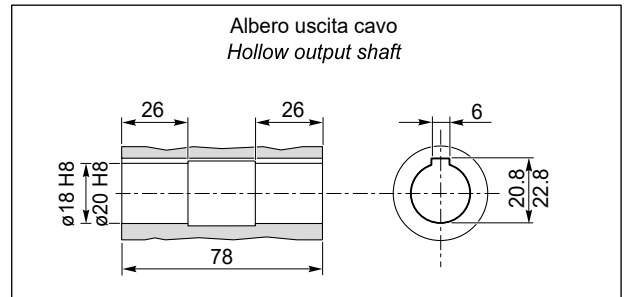


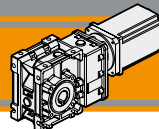
3.4

Lo spessore della flangia è variabile in funzione delle diverse lunghezze dell'albero motore.

Flange's thickness may vary depending on motorshaft's length.

Dimensioni / Dimensions								
AS	A	B	C	M	K	D	E	F
AS392	38.1	47.1	64	M5	154.5	9	3	10.5
						11	4	12.8
						14	5	16.3
AS384	73	69.6	86	M5	154.5	9	3	10.5
						11	4	12.8
						14	5	16.3
...

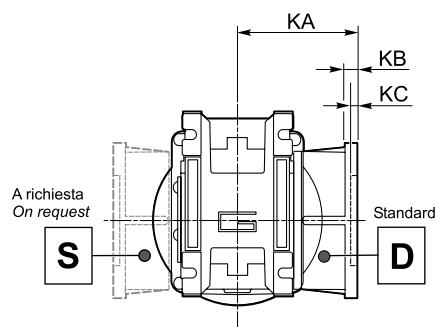
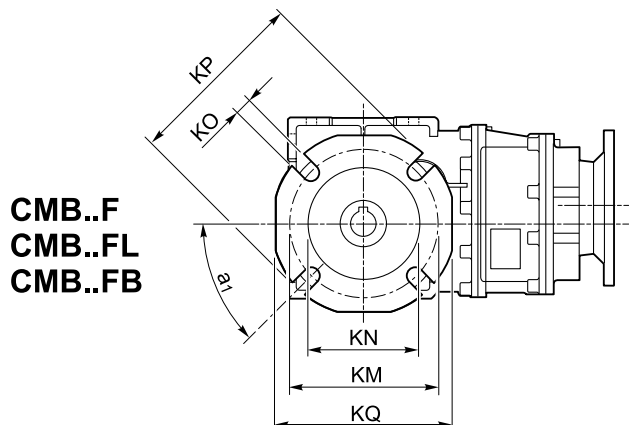


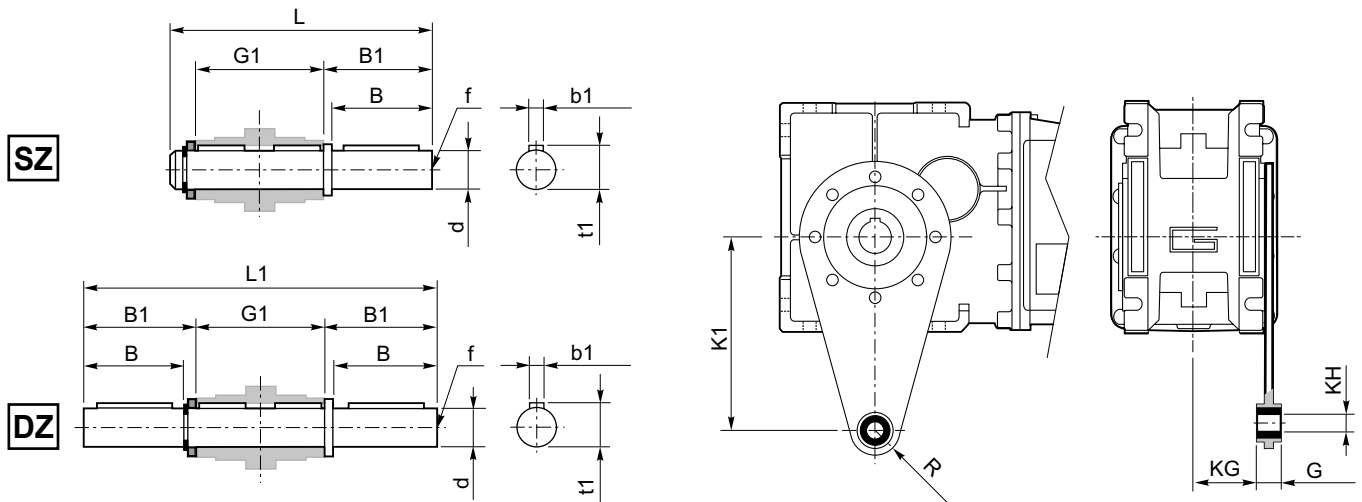
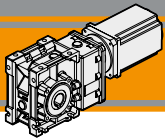


Flange uscita

Output flange

Flange uscita / Output flanges																											
CMB	F										FL										FB						
	a ₁	KA	KB	KC	KM	KN H8	KO	KP	KQ	a ₁	KA	KB	KC	KM	KN H8	KO	KP	KQ	a ₁	KA	KB	KC	KM	KN H8	KO	KP	KQ
402	45°	67	7.5	4.5	80-95	60	9	110	95	45°	97	7.5	4.5	80-95	60	9	110	95	45°	80	8.5	5	115-125	95	9.5	140	112





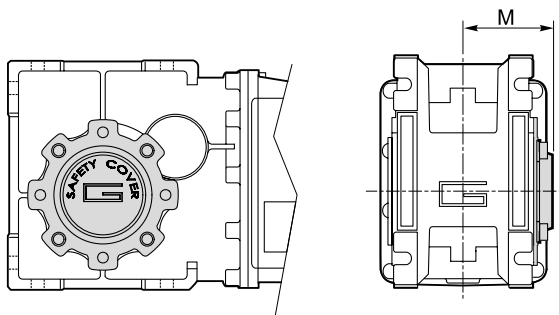
Albero lento / Output shaft

CMB	d h7	B	B1	G1	L	L1	f	b1	t1
402	18	40	43	78	128	164	M6	6	20.5

Braccio di reazione / Torque arm

CMB	K1	G	KG	KH	R
402	100	14	31	10	18

SC - Safety cover



CMB	M
402	54.5

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